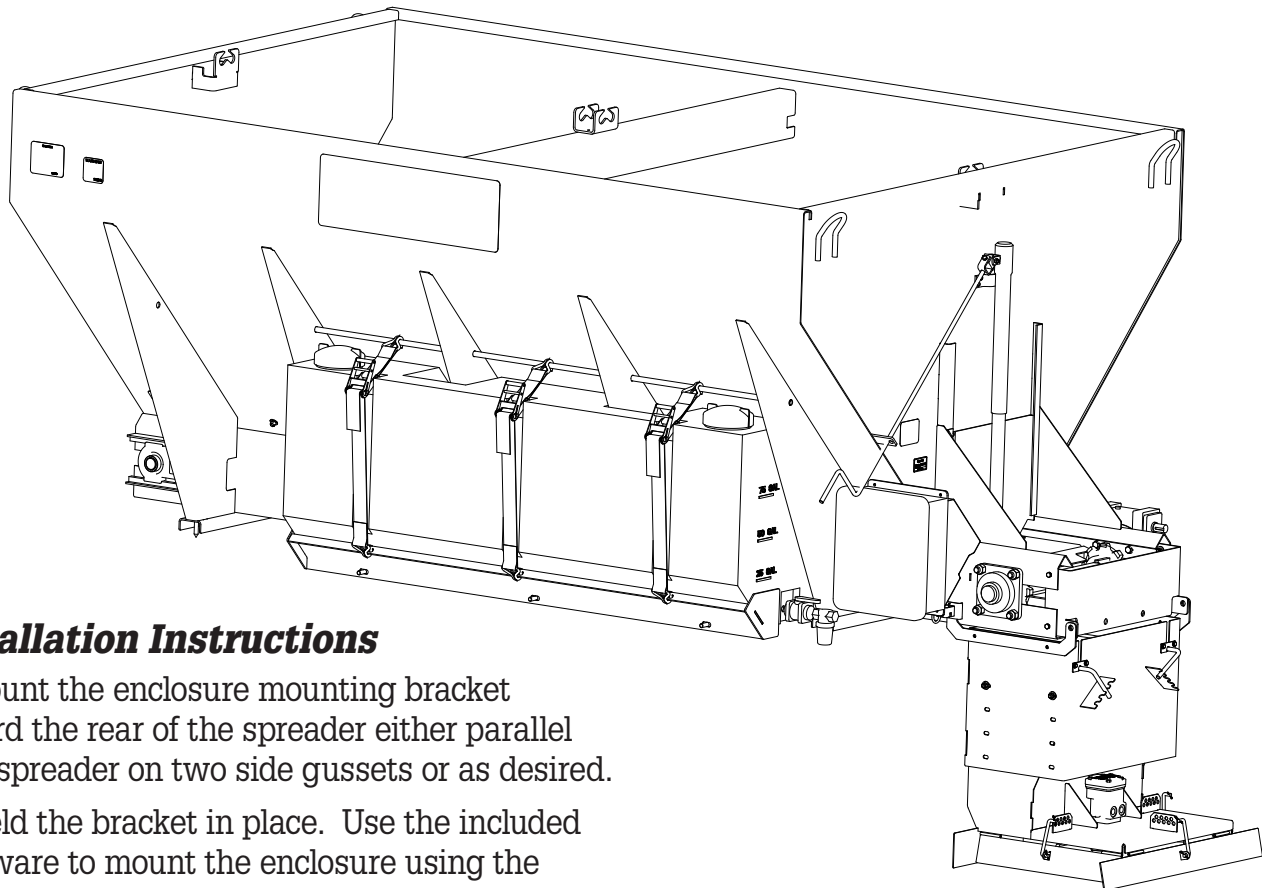


Installation & Operator's Manual

LS5H Liquid Spray System 2 x 105 Gallon Tanks



Installation Instructions

1. Mount the enclosure mounting bracket toward the rear of the spreader either parallel with spreader on two side gussets or as desired.
2. Weld the bracket in place. Use the included hardware to mount the enclosure using the predrilled holes that match up with the four holes on the enclosure's flanges and two holes inside.

WARNING

The two inside bolts must be installed through the internal enclosure plate and mounting bracket in order to secure the assembly.

3. Position reservoir brackets (#3010977), gussets (#3011128) and bracket tie downs (#3011124) as shown in fig.2. Weld all parts in place as shown in fig.2 and fig.1 on both sides of spreader.
4. Place reservoirs (#3010816) on brackets and secure them using retainers (#3010979) as shown in fig.3.
5. Use three (#1496505) (see fig. 3) 1-3/4" x 5" ratchet tie downs to secure each reservoir.
6. Plumb: Reservoirs, ball valves, filters, pump enclosure and spray nozzles according to plumbing schematic. Use Loctite™ #30534 or Permatex™ #2 thread sealants only. **DO NOT USE TEFLON TAPE**
7. Two 11/16" diameter holes are predrilled in the chute guide (#3010180) for installation of two liquid spray nozzles, see fig.3. Installation on different brands of spreaders may require different nozzle locations.
8. Refer to page 4 for flow adjustment.

—continued inside

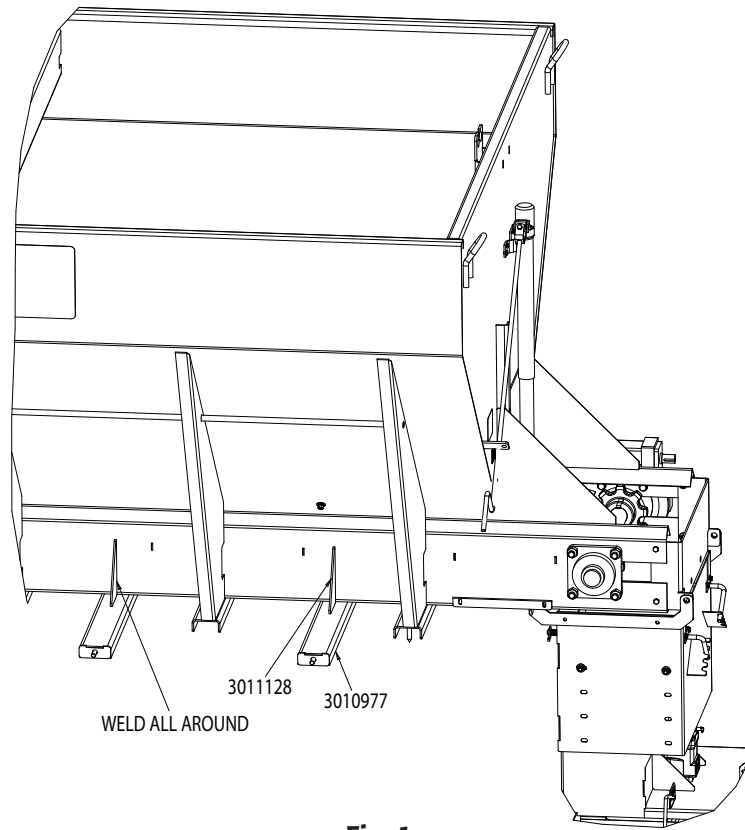


Fig. 1.

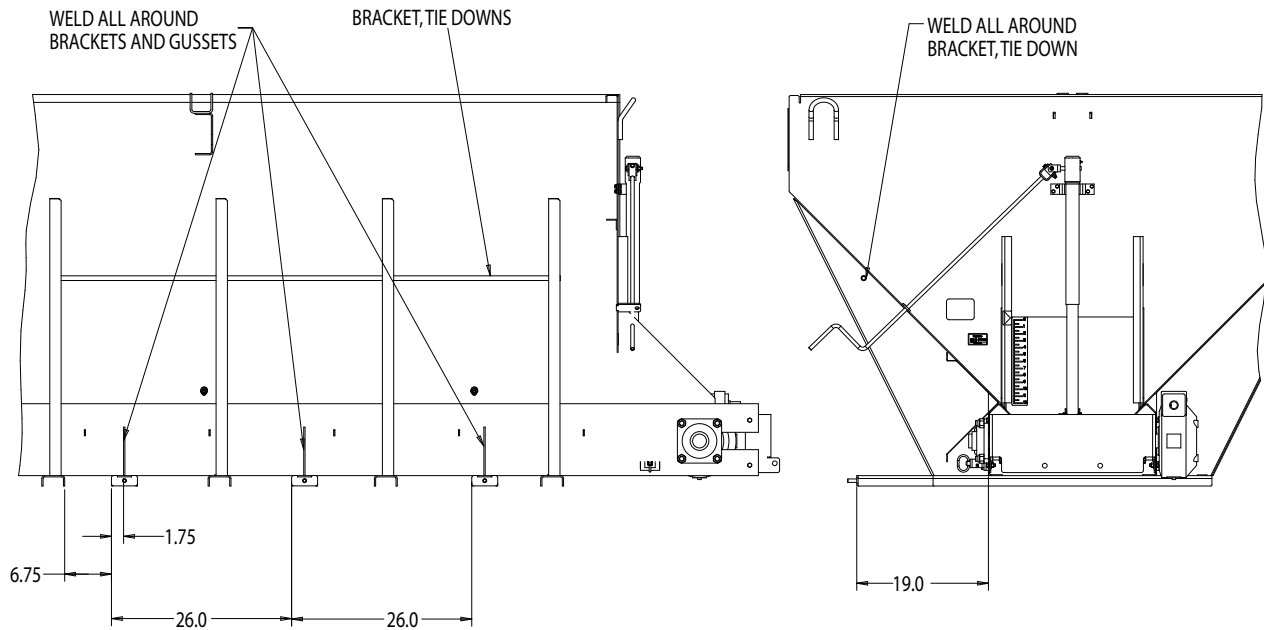


Fig. 2.

Fig. 4.

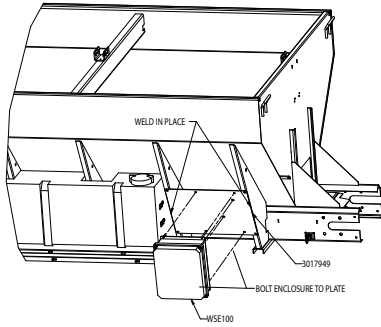
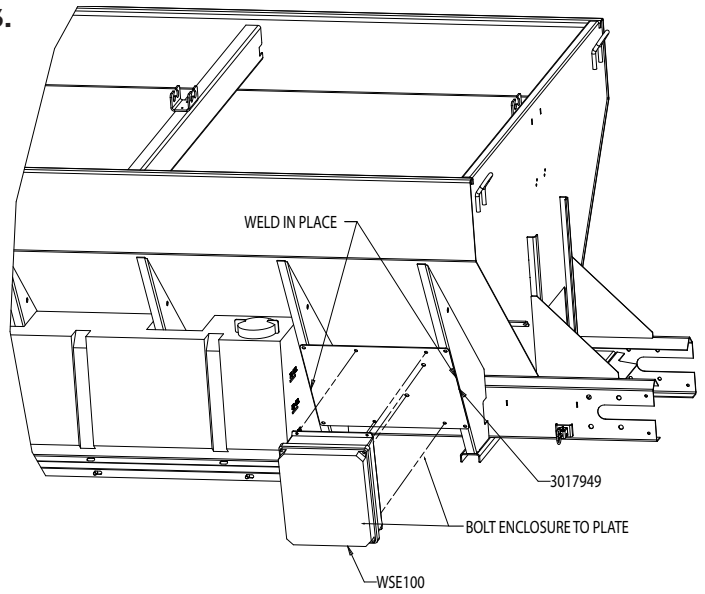


Fig. 3.



LS5H can be adapted for Buyers' 4 and 4.5 cubic yard spreaders.

Fig. 5.

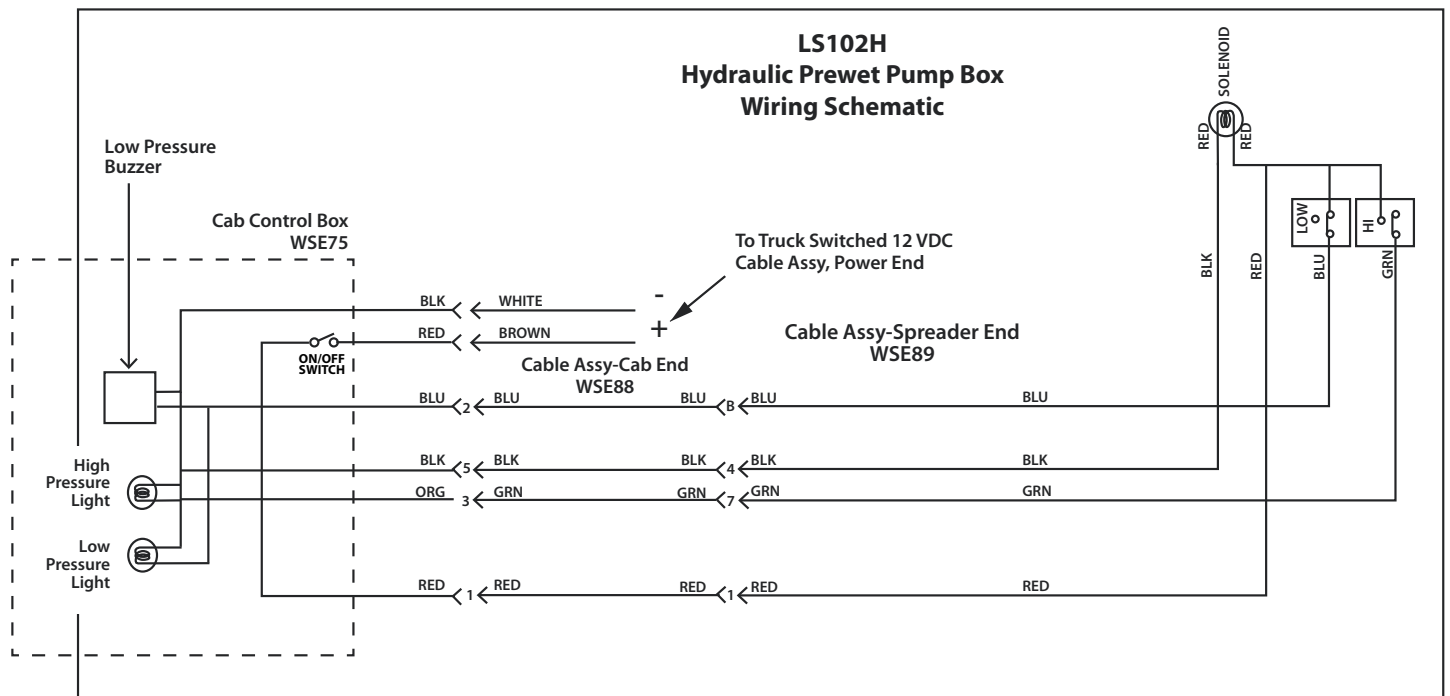
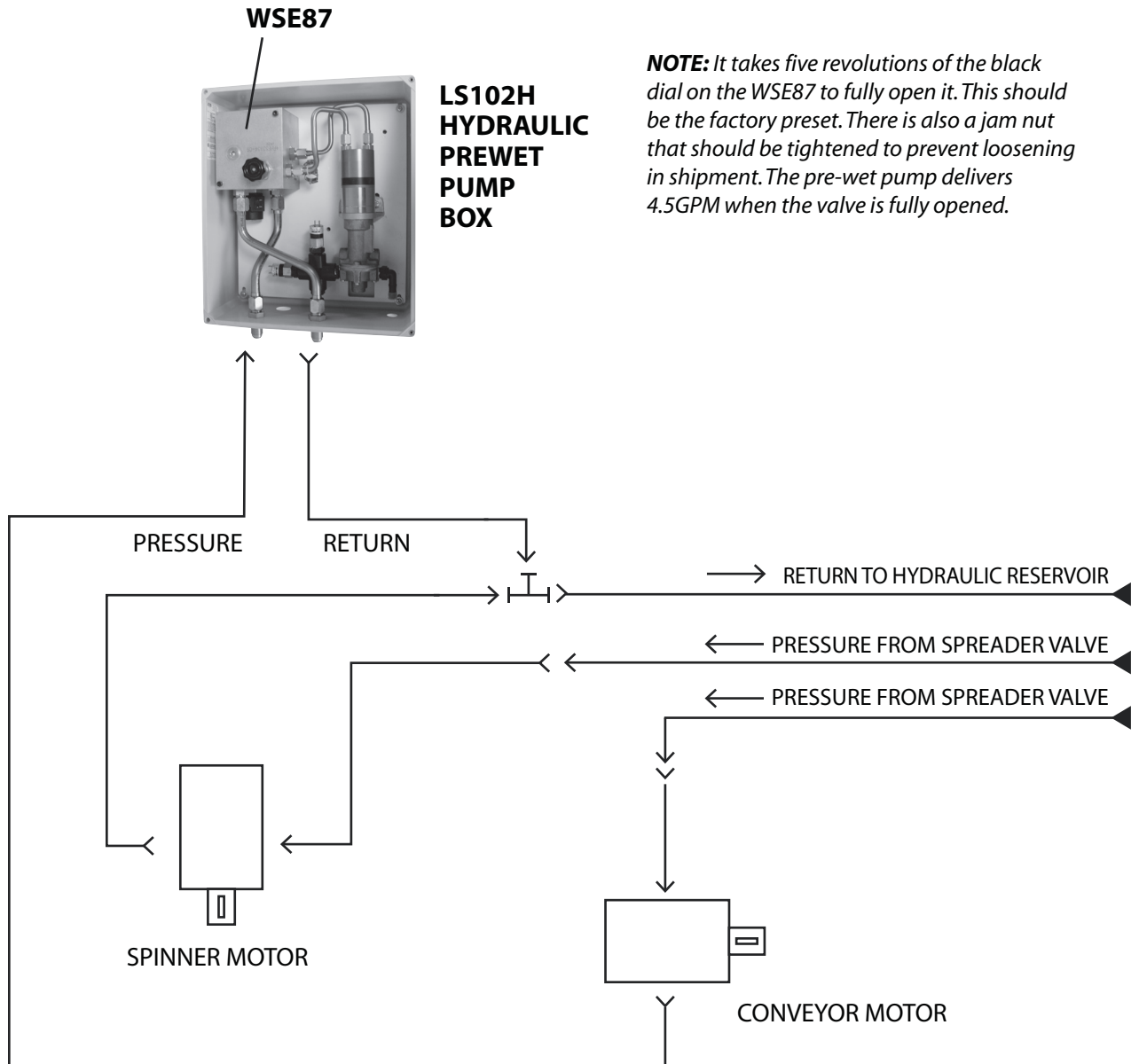


Fig. 6



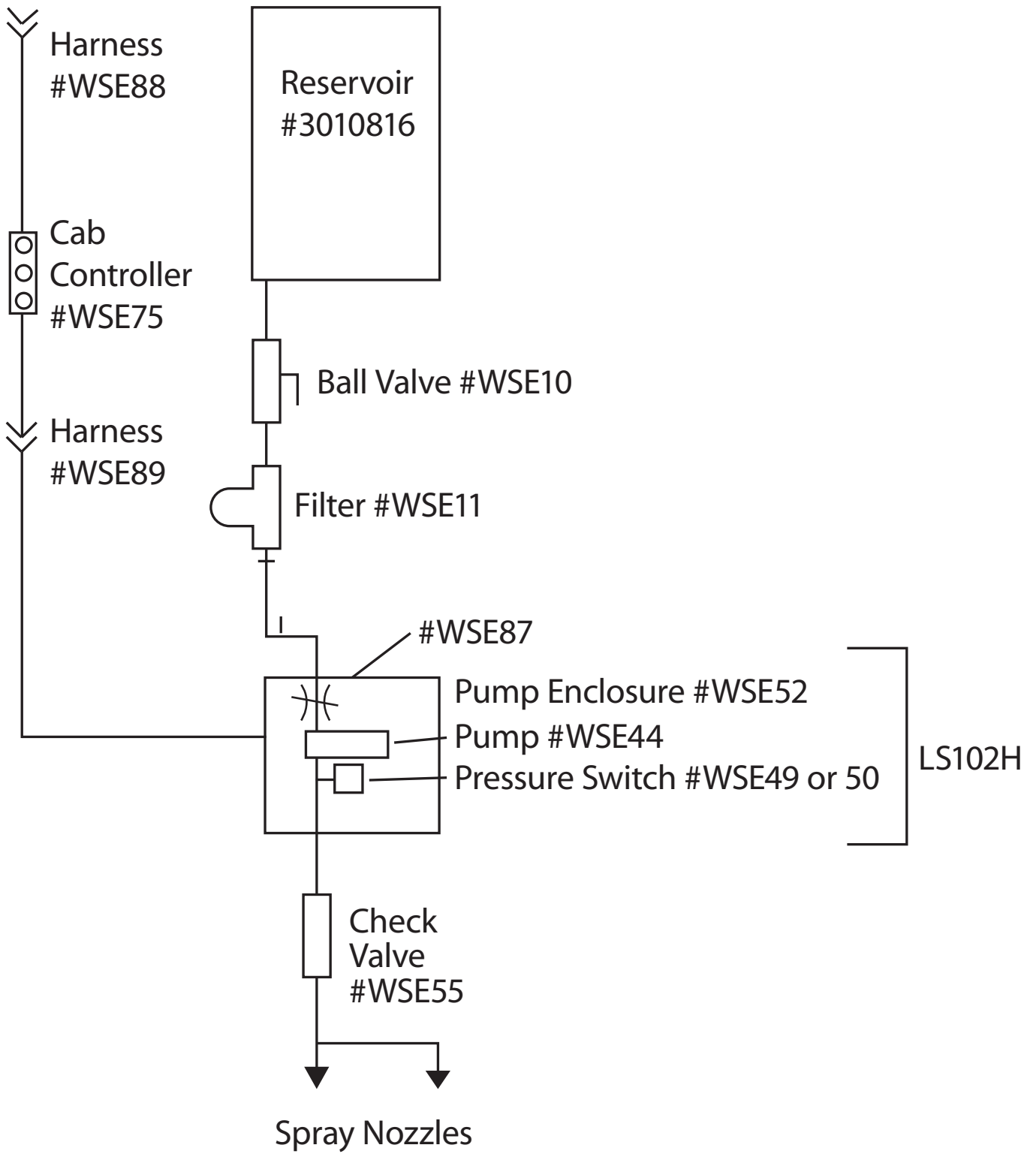


Fig. 7 Prewet Plumbing Dia.

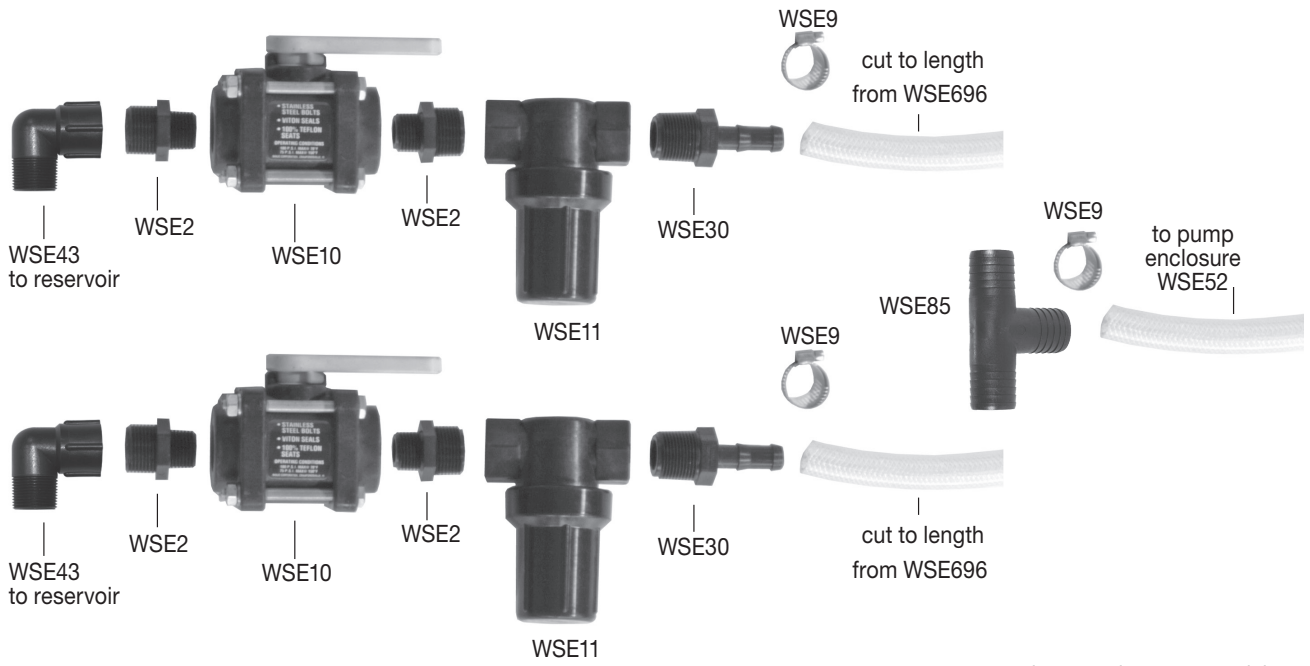


Fig. 8. Filter/Valve Assembly

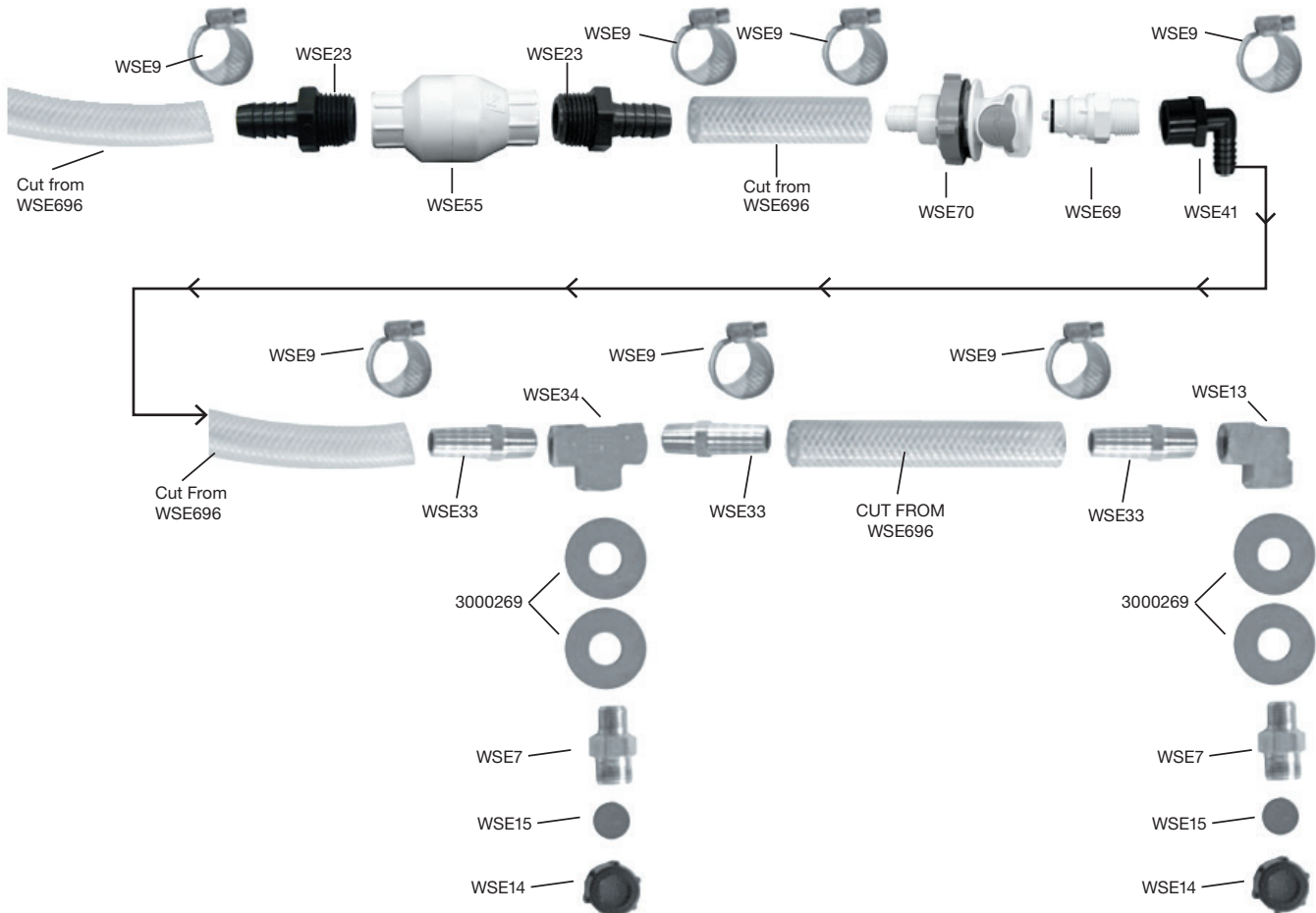


Fig. 9. Nozzle Assembly

Liquid Spray System Operating Instructions



1. Read all instructions before operating. Always wear hand, eye, and skin protection when working with de-icing chemicals. Make sure everyone is standing clear of liquid spray system before operating.
2. Inspect all plumbing for leaks.
3. Open ball valve (#WSE10) at the reservoir.
4. Make sure reservoir has adequate supply of clean de-icing liquid. Do not operate pump without liquid.
5. To energize system, turn red power button to "on" position.
6. If the red low pressure warning light/alarm comes on, the reservoir is empty or the pump is off. Do not operate pump without liquid. Note: Low pressure light and alarm will sound each time system is started. This is normal and occurs until sufficient pressure is achieved to open pressure switch (turning off light/buzzer).
7. Close ball valve (#WSE10) at the reservoir when not in use.

Liquid Spray System Trouble Shooting Guide

Motor & Pump Operate Erratically: 1,2,3,4,5 (Possible Problem)
 Motor runs – Pump does not: 1,2,3,4,5,6,7 (Possible Problem)
 Motor & Pump fail to operate: 8,9,10,11,12 (Possible Problem)

POSSIBLE PROBLEM:

- | | |
|--|-----------------|
| 1. Little or no de-icer in tank/s | |
| 2. Clogged filter | Fill |
| 3. Clogged Nozzles | Clean |
| 4. Damaged suction hose | Clean |
| 5. Pump failure..... | Replace |
| 6. Ball valve is closed at tank/s | Replace |
| 7. Frozen parts | Open valve |
| 8. Bad electrical connection | Thaw out |
| 9. Motor failure- seized | Inspect |
| 10. Cab controller on-off switch not turned on | Replace |
| 11. Bad cab controller on-off switch | Turn on |
| 12. Blown fuse in cab controller or fuse panel | Replace |
| | Inspect/replace |

REPAIR:

Liquid Spray System Routine Maintenance

RESERVOIR:

- Inspect fittings for leaks from cracks or looseness
- Inspect filler/breather for cracks. Depress breather to check for adequate spring pressure or binding

PLUMBING:

- Inspect hoses/fittings/ball valve for leaks, cracks, looseness, chafing, binding etc.

FILTER:

- Remove and clean filter element every 8 to 10 hours or as needed depending on how clean de-icing liquid is

PUMP-PRESSURE SWITCH & ENCLOSURE:

- Inspect wiring for wear and loose or corroded connections
- Inspect door and gasket to prevent corrosion

NOZZLES:

- Inspect operation for even spray pattern. Remove and clean as needed

CAB CONTROLLER:

- Inspect lights, switch.
- Inspect wire harness and connections for wear and loose or corroded connections

CLEANING:

- Wash with hot water and soap after each use

STORAGE:

- Store inside to prevent freezing
- Drain liquid de-icer from tank/s and hoses when not in use for more than two days or during extremely low temperatures
- RV anti-freeze or windshield washer fluid should be run through the system for several minutes to flush de-icer from the system to prevent component freezing especially for end of season storage



Always wear hand, eye, and skin protection when working with de-icing chemicals. Use extreme care!



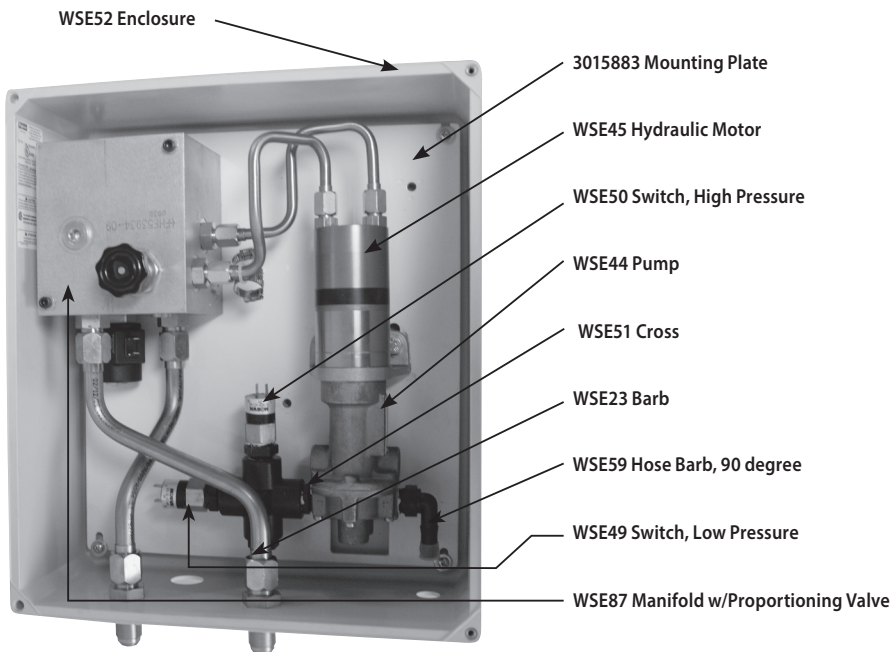
Always wear hand, eye, and skin protection when working with de-icing chemicals. Use extreme care!

Bill of Materials

| PART NO. | QTY. | DESCRIPTION |
|-----------|------|--|
| 3010816 | 2 | RESERVOIR |
| 3010977 | 6 | BRACKET,RESERVOIR MOUNT |
| 3010979 | 2 | RETAINER, RESERVOIR |
| 3011124 | 2 | BRACKET,TIE DOWNS |
| 3011128 | 6 | GUSSET |
| 3015883 | 1 | PLATE,PUMP MOUNT(INSIDE ENCLOSURE) |
| 3017949 | 1 | BRACKET,ENCLOSURE MOUNT |
| 149650501 | 6 | STRAP |
| H5315X10 | 2 | CONNECTOR,MALE JIC TO MALE STRAIGHT |
| H5315X6X8 | 2 | CONNECTOR,MALE JIC TO MALE STRAIGHT |
| H5325X10 | 2 | UNION,BULKHEAD 5/8" |
| H5924X10 | 2 | NUT,BULKHEAD 5/8" |
| WSE10 | 2 | BALL VALVE, 1/2 NPT POLY |
| WSE100 | 1 | ENCLOSURE ASSEMBLY |
| WSE11 | 2 | FILTER, 3/4 NPT, 6GPM, 300 MICRON POLY |
| WSE13 | 1 | ELBOW,BRASS 1/4 NPTF X 1/4 NPTF |
| WSE14 | 2 | NOZZLE CAP |
| WSE15 | 2 | RUBBER,NOZZLE |
| WSE2 | 4 | NIPPLE,HEX 3/4 X 1/2 POLY |
| WSE23 | 3 | BARB,HOSE 1/2 MPT X 1/2 HB |
| WSE30 | 2 | BARB,HOSE 3/4 NPT X 1/2 HB |
| WSE33 | 3 | BARB,HOSE 1/4IN NPT X 1/2" BARB, BRASS |
| WSE34 | 1 | TEE,FEMALE, 1/4 NPT X 1/4 NPT X 1/4 NPT, BRASS |
| WSE41 | 1 | BARB,HOSE 1/2 FPT X 1/2 HB 90 DEG ELBOW |
| WSE44 | 1 | PUMP |

| PART NO. | QTY. | DESCRIPTION |
|----------|------|---------------------------------|
| WSE45 | 1 | MOTOR |
| WSE49 | 1 | SWITCH, LOW PRESSURE |
| WSE50 | 1 | SWITCH, HIGH PRESSURE |
| WSE51 | 1 | CROSS, 1/2" |
| WSE52 | 1 | ENCLOSURE |
| WSE55 | 1 | CHECK VALVE |
| WSE57 | 1 | NIPPLE,1-1/2 HEX |
| WSE58 | 2 | BUSHING,REDUCER 1/2 X 1/4 POLY |
| WSE59 | 1 | BARB, HOSE 1/2 MP X 1/2, 90 DEG |
| WSE60 | 1 | TUBE, STEEL, 5/8"OD |
| WSE61 | 1 | STRAIN RELIEF |
| WSE6168 | 1 | HOSE, POLY, 1/2" ID X 168" LONG |
| WSE67 | 1 | TUBE, STEEL, 5/8"OD |
| WSE69 | 1 | COUPLER,MALE HALF 3/4" |
| WSE696 | 2 | HOSE, POLY 1/2" ID X 96" LONG |
| WSE7 | 2 | NOZZLE BODY, BRASS |
| WSE70 | 1 | COUPLER,FEMALE HALF 3/4" |
| WSE73 | 2 | TUBE ASSEMBLY,STL BENT #3 |
| WSE74 | 2 | TUBE ASSEMBLY,STL BENT #4 |
| WSE75 | 1 | CONTROLLER |
| WSE76 | 1 | HARNESS |
| WSE86 | 1 | NUT, STRAIN RELIEF |
| WSE87 | 1 | MANIFOLD |
| WSE88 | 1 | HARNESS,10FT HYD OPERATED |
| WSE89 | 1 | HARNESS,TRIPLE HYD OPERATED |
| WSE9 | 15 | CLAMP,HOSE |

Fig. 10. LS102H Hydraulic Prewet Pumpbox Reference



SAFETY ALERT SYMBOL



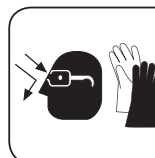
This Symbol Means **ATTENTION!**
Please Read & Understand Completely
Before Operating!

EQUIPMENT INSTALLERS & OPERATORS:

TURN OFF ALL POWER BEFORE PERFORMING ANY SERVICE OPERATIONS.



- Follow Recommended Operating Procedure.
- Keep Equipment In Safe Operating Condition At All Times.
- Recognize & Avoid Hazards While Operating, Servicing and Maintaining Equipment.



CAUTION

**RESERVOIR & COMPONENTS MAY
CONTAIN HAZARDOUS MATERIAL.
HANDLE WITH CARE.**

WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.